

**1A**

MIG/MAG +

**1B**

Live TIG -

**1C**

MMA +/-  
GOUGING +

**2**

MMA +/-  
GOUGING -  
Live TIG +  
MIG/MAG -

**3**

MAINS VOLTAGE SETTING:

<input type="checkbox"/> 380 V	<input type="checkbox"/> 400 V	<input type="checkbox"/> 415 V
<input type="checkbox"/> 460 V	<input type="checkbox"/> 575 V	

**4**

**5**

RF U6  
RF PULSE  
RF U82

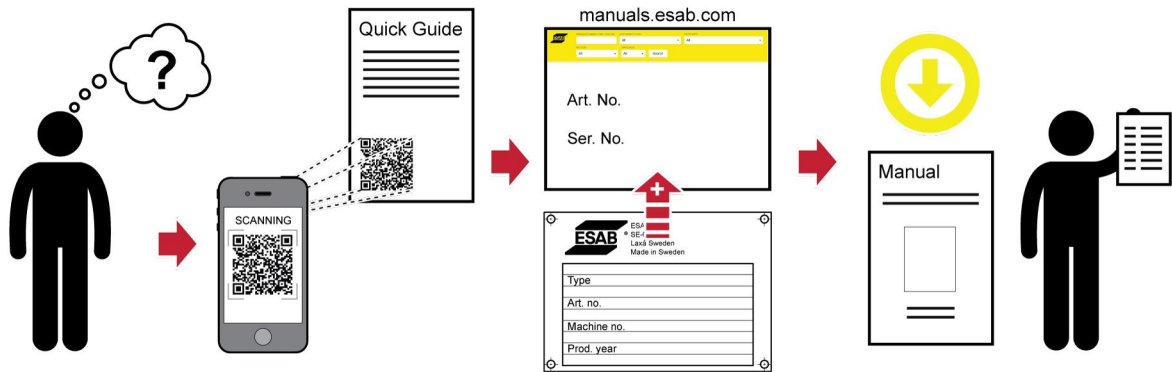
QSG

**6**

## Quick Start Guide

 WE CARE ABOUT THE ENVIRONMENT

FIND YOUR MANUAL ONLINE  
manuals.esab.com



For contact information visit [esab.com](http://esab.com)

ESAB AB, Lindholmsallén 9, Box 8004, 402 77 Gothenburg, Sweden, Phone +46 (0) 31 50 90 00

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